

Date: Monday, 2/26/2007 3:21:07 PM
 User: Eric Charbonneau

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : DOOR DOUBLER
Job Number : 30973	
Estimate Number : 12681	
P.O. Number : <u>N/A</u>	Part Number : D35943
This Issue : 2/26/2007 S.O. No. : <u>N/A</u>	Drawing Number : D3594 UNDER REVIEW
Prsht Rev. : NC	Project Number : N/A
First Issue : <u>N/A</u> Type : SMALL /MED FAB	Drawing Revision : U/R
Previous Run : 30496	Material : <u>N/A</u>
Written By : <u>[Signature]</u>	Due Date : 3/5/2007
Checked & Approved By : <u>[Signature]</u>	Qty: 2 Um: Each
Comment : Est Rev :A New Issue 07-01-22 EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6S080	6061-T6 .080 Sheet
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Comment: Qty.: 0.5355 sf(s)/Unit Total : 1.0710 sf(s)

6061-T6 .080 Sheet

Batch: M103039

SAD 07/02/27

(2)

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D3594

Dwg Rev: Under Review

Prog Rev: M

→ SAD 07/02/27

SAD 07/02/27

(2)

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SAD 07/02/27

2

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

SAD 07/03/01

(2)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr if necessary.

SAD 07/02/27 (2)

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DOOR DOUBLER

Job Number: 30973

Part Number: D35943

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP

**ENGINEERING
APPROVAL**



②

07.03.01

Comment: INSPECT WORK TO CURRENT STEP

7.0

PACKAGING 1

PACKAGING RESOURCE #1



FOR ENGINEERING USE ONLY

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

1 MARE

1 STAIR

MARE will let us know if good

6/7/3/02

8.0

QC21

FINAL INSPECTION/W/O RELEASE



②

07/03/01

Comment: FINAL INSPECTION/W/O RELEASE

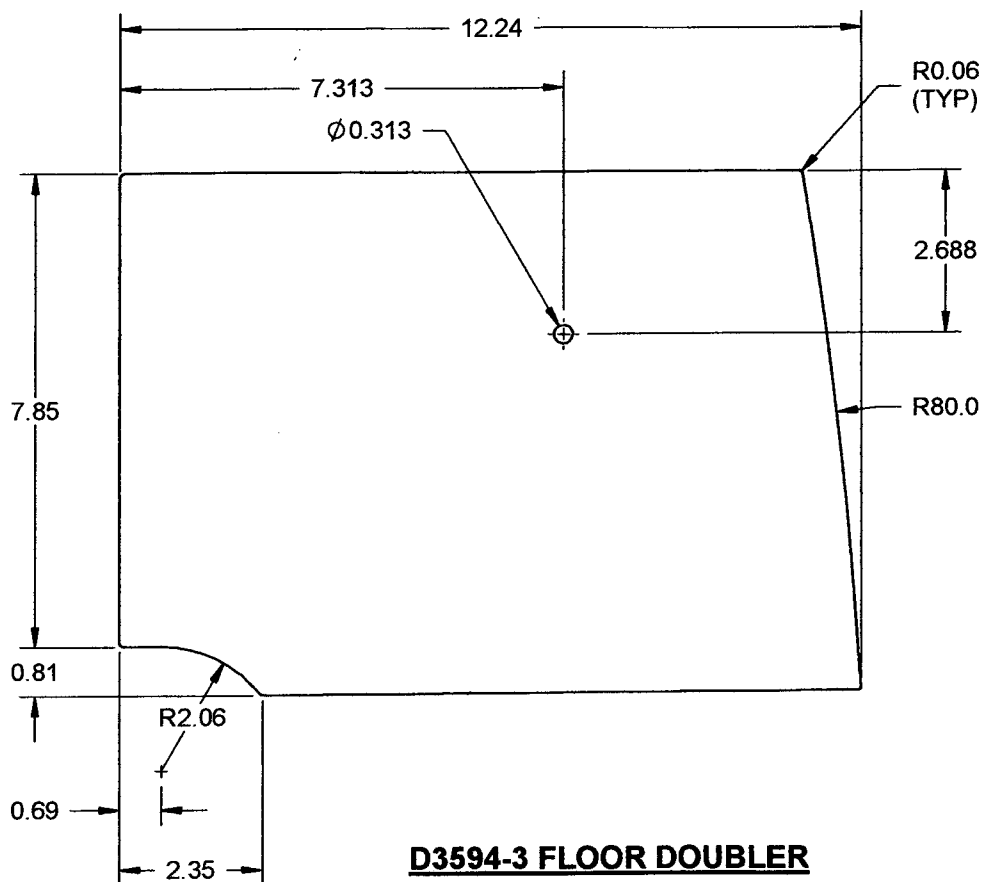
Job Completion



prog. 00071
LE 07.03.08

PRELIMINARY ISSUE

DESIGN <i>B</i>	DRAWN BY <i>B</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED	DRAWING NO. D3594	REV. A SHEET 2 OF 2
DATE 07.01.29		TITLE FLOOR DOUBLER	SCALE 1:3



D3594-3 FLOOR DOUBLER

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.080 THICK,
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
(REF. DART SPEC. M6061T6S.080)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3594-3" USING FINE POINT PERMANENT INK MARKER
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX

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FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☒ Prototype

[illegible]

Measured by:	JAY
Date:	08/02/27

Audited by:	
Date:	07/03/11

Prototype Approval:	
Date:	07.03.01

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	